

Special HSGT Taps

Express Delivery Service



Sutton Tools is a leading international Manufacturer of specialist cutting tools and is renowned for producing high performance, precision cutting tools specifically designed to individual customer requirements.

With comprehensive customer service and warehouse facilities, our **Express Delivery Service** enables us to meet your requirements more efficiently than ever before.

All Thread Forms

UN, Metric, UNJC, UNJF, MJ, UH, Pg, Whit, Rope forms & Acme and more!!

With our state of the art CNC grinding equipment almost any profile can be achieved. Feel free to discuss these with our Tech team.

Within 24 hours*

- Straight Flute Taps M3 to M127
- Spiral Taps M3 to M36

Within 48 Hours*

• Gun Taps M3 to M36

Within 5 Working Days*

Surface Finishes and Treatments:

- Steam Oxide
- Gas Nitride
- Titanium Nitride
- Titanium Carbo-Nitride
- Chromium Nitride
- Titanium Aluminum Nitride





SUTTON TOOLS 214 Coleraine Road, Hamilton Vic 3300
Tel. (61 3) 5571 1322 Fax. (61 3) 5572 2944 Email. specsales@sutton.com.au



	APPLICATION TAP	- SPECIAL ENQUIRY	
Customer No.:	New Customer	Order No.	
Company:		Contact:	
Address:		Phone:	
State / Province:		Fax:	
Country:		Email:	
Tap Details			Quantity:
Basic Geometry	Tool Material	Coating	Existing Method
☐ Thread Cutting ☐ Thread Forming	□ HSS □ HSS V3	☐ Uncoated ☐ Steam Oxide	Manufacturer:
	PM-HSSE V3	TiN	
Size: Thread Limit:	☐ PM-HSS Co ☐ SPM	☐ TiAIN ☐ TiCN	Dimensions:
NB: If special thread form, please	VHM	other	Tolerance: Product No:
supply details on separate drawing. d ₁		1	Speed:
d ₂	13	11	
l ₁	12		Y
l ₃	£ T	d2 d2	
sq a/f			9/
Workpiece Details		Machine Details	
		Machine Type: Coolant:	Tapping
Component:			Attachment:
Component:		Machine Type: Coolant: ☐ CNC ☐ Neat Oil ☐ Semi Auto ☐ Mist / D ☐ Manual ☐ Emulsio	Attachment: ry
Component: Material Group: Material Grade: Characteristics of Material:		Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / D Manual Emulsio Emulsio Machine Direction:	Attachment: ry
Component: Material Group: Material Grade:		Machine Type: COOlant: Neat Oil Semi Auto Mist / D Manual Emulsio Machine Direction: Vertical Feed:	Attachment: ry
Component: Material Group: Material Grade: Characteristics of Material: Short Chipping Hole Type:	Long Chipping	Machine Type: Coolant: CNC Semi Auto Manual Machine Direction: Vertical Horizontal Oblique Coolant: Neat Oil Mist / D Emulsio Emulsio Feed: CNC Mechan	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: Neat Oil Semi Auto Mist / D Manual Emulsio Machine Direction: Vertical Horizontal Oblique Work Piece Holder: Coolant: Neat Oil Emulsio Emulsio CNC Mechan	Attachment: ry
Component: Material Group: Material Grade: Characteristics of Material: Short Chipping Hole Type:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Semi Auto Manual Machine Direction: Vertical Horizontal Oblique Machine Direction: Preed: Mechan Preedman	Attachment: ry
Component: Material Group: Material Grade: Characteristics of Material: Short Chipping Hole Type: Through Hole	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry
Component:	☐ Long Chipping ☐ Blind Hole	Machine Type: Coolant: CNC Neat Oil Semi Auto Mist / DEMUSIO Manual Emulsio Machine Direction: Vertical Feed: Horizontal CNC Oblique Mechan Work Piece Holder: Stationary Maganal	Attachment: ry